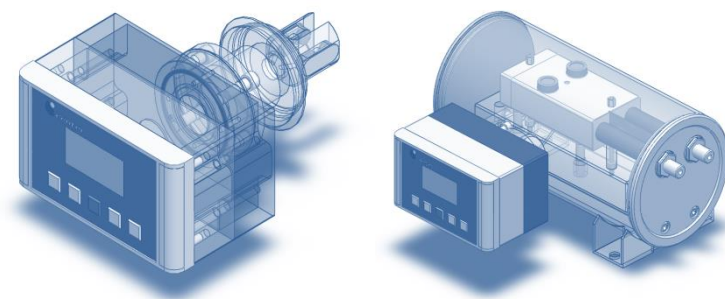


The Centec Group

Centec is a privately owned group of companies. Our automated process skids are used throughout the entire brewing process. For soft drinks, dairy and food industries we offer a large variety of skid mounted systems. We have decades of experience in water purification and deaeration, carbonation, liquid blending and dosing, flash pasteurization and cleaning-in-place. Centec technology includes a range of high precision process sensors for accurately measuring critical product properties such as extract, alcohol, milk fat, O₂ and CO₂. The largest brewery, soft drink, dairy and food groups in the world are among our key customers.



Accuracy. Reliability. Centec.

Germany

Centec GmbH
Wilhelm-Röntgen-Strasse 10
63477 Maintal
Tel.: +49 6181 18 78 0
Fax: +49 6181 18 78 50
info@centec.de

Czech Republic

Centec automatika s.r.o.
Pekařská 8/601
155 00 Praha 5
Tel.: +420 257 084 111
Fax: +420 235 518 701
prodej@centec.cz

USA

Centec LLC
P. O. Box 820
Germantown, WI 53022-0820
Tel.: +1 262 251 8209
Fax: +1 262 251 8376
info@centec-usa.com

UK

Centec UK
Stalworths, The Street
Great Tey, Colchester, Essex, CO6 1JS
Tel.: +44 1206 21 19 21
Fax: +44 1206 21 19 16
info@centec-uk.com

Serbia

Centec Serbia
Bogdana Žerajića 34/III
11000 Beograd
Tel.: +381 11 358 11 24
Fax: +381 11 358 11 24
info@centec.rs

India

Centec RRR Systems & Sensors Pvt Ltd
RRR House, Plot 80, Sector 23
Turbhe Naka, Navi Mumbai - 400 705
Tel.: +91 22 2783 3655 & 2783 1348
Fax: +91 22 2783 4814
mail@centecrrr.com

Brazil

Centec América Latina Ltda
Largo de Sao Francisco de Paula nº 26
Centro Cep. 20051 070 Rio de Janeiro
Tel.: +55 21 2223 2066
Fax: +55 21 2223 0324
centeclatina@terra.com.br

DeCarbonator

Carbonation & Decarbonation

Centec Beverage Systems



Automated
process skids
and high precision
sensors from a
single source.
Centec.

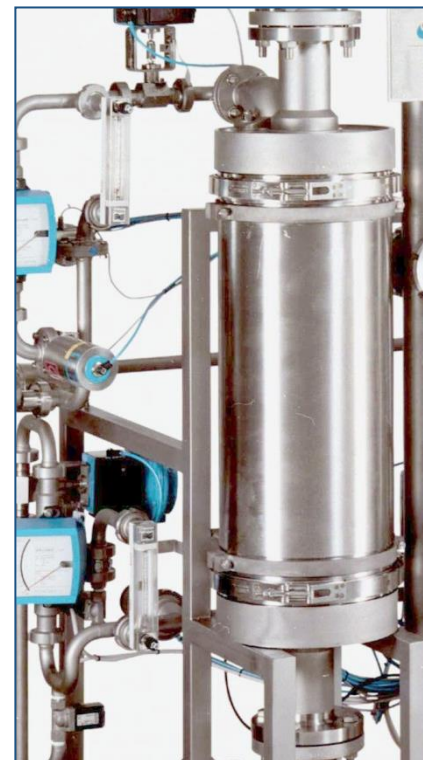
DeCarbonator

The Principle

The Centec DeCarbonator is used for the carbonation, decarbonation and deoxygenation of beverages like beer, cider, soft drinks and sparkling water. Highly effective membrane contactors are applied in order to reach exactly the required value of residual CO₂ and O₂. Each contactor contains thousands of microporous hydrophobic hollow fibre membranes. Their large internal surface maximizes the contact area between liquid and gas. While N₂ or CO₂ is applied on the inside of the hollow fibres, the beverage flows in counter current on the outside. Depending on the partial pressure difference of CO₂ between the liquid and the gas phase, the CO₂ permeates through the membranes into or out of the liquid. At the same time the O₂ content of the beverage is reduced. This fundamental scientific principle is described by "Henry's Law". At the outlet of the system the CO₂ content is permanently measured with a highly reliable CARBOTEC sensor developed and manufactured by Centec. Based on this accurate in-line measurement, the CO₂ flow is instantly and fully automatically adjusted. The modular design of the process units allows for easy expansion, e.g. for carboblending or additional nitrogenation.

Technical Data

Capacity	10 - 1.500 hl/h
Range of CO ₂	0 - 10 g/l or 0 - 5 vol.%
Range of CO ₂	0 - 10 g/l or 0 - 5 vol.%
Pressure of Operation	0 - 6 bar
Temperature of Operation	2 - 20 °C
Temperature of CIP	up to 85 °C
Material	1.4301/1.4404 AISI 304/316L
PLC	SIMATIC S7
Options	in-line measurement of O ₂ /CO ₂ /sugar/alcohol/... nitrogenation blending



The Centec production is certified according to ISO 9001.

- **Application Specific and Energy Efficient**
exceptional accuracy with CARBOTEC sensor technology
membrane contactors for increase or decrease of CO₂
carboblending or additional nitrogenation on demand
- **Modular Design with Standard PLC**
skid mounted for easy installation and start-up
- **Hygienic Execution and Full CIP Capability**
- **Outstanding Price-Performance-Ratio**

Experience. Expertise. Centec.

*Ion Exchange · Reverse Osmosis · Membrane Deaeration · Column Deaeration · Hops Pre-Isomerization
Wort Aeration · Yeast Pitching · Nitrogenation · Carbonation · Carboblending · High Gravity Blending
Multi Component Mixing · Additive Dosing · Flash Pasteurization · Cleaning-in-Place · Dealcoholization*

